

# Sustainability Statement

## 1 | RAW MATERIALS AND CONSTITUENTS

### 1.1. What components or raw materials do you work with?

- MDF
- ABS lasered edging
- PUR varnish
- Water-based varnish
- Cardboard

### 1.2. Where do you source the individual components or raw materials from?

- country of the head office
- Europe
- globally, namely from:

### 1.3. Are the raw materials or components certified or approved according to standards? If so, which ones?

MDF: CARB2  
Varnish: ISO9001, ISO14001, ISO18001, RAL GZ 430 (EN ISO 50001 partially)  
Edge: ISO9001, ISO14001

### 1.4. Please clarify the material structure of the final product as well as the material composition expressed in percentage

Example : 1m<sup>2</sup> Front panel with 2mm edging  
Wooden boards (base) : 96%  
Edging: 0,9%  
Coating: 3,1%

### 1.5. How high is the proportion of renewable raw materials in your product as a percentage

Wooden boards: 96%

### 1.6. Where required, additional comments about where you obtain your raw materials from and their origin

## 2 | PRODUCTION

**2.1. Where do you produce your product?** (please specify also several production locations)

- country of the head office  
 Europe  
 globally, namely from:

**2.2. Is the production operation certified? If yes, in accordance with which one?**

**2.3. How do you grade production energy consumption?**

- low     normal     high

**2.4. What energy source is used for production?**

0 % of power from renewable energy

**2.5. The production waste is**

% recycled	95	% own central heating system / chip boiler
% broken down organically (organic waste)	%	
% thermally recycled (residual waste)	%	
5	% professionally disposed of as specialist waste	

**2.6. Where required, additional comments about how you obtain energy or dispose of waste**

## 3 | PACKAGING

**3.1. Your packaging material for this product is comprised of**

% from renewable materials	50	% from recycled material
50	% from Foil PP	

**3.2. You use**

disposable packaging     reusable packaging     both with this product

**3.3. Type and material, packaging description**

Packaging for single parts : cardboard, fleece material  
Surface protection is a laminating foil  
Parts are placed on pallets or in boxes for transport - reusable packaging possible

**3.4. Your packaging material is produced in**

country of the head office     Europe     globally

**3.5. Where required, additional comments about your packaging**

## 4 | WAREHOUSING AND LOGISTICS

**4.1. You produce this product**

as quickly available warehouse goods     just in time

Your product is stored at:

country of the head office  
 Europe  
 other countries, namely

**4.2. You distribute your product**

directly     via trade     both

**4.3. Where required, additional comments about your Green Logistic**

Ressource efficiency due to modern technology: The packaging is tailored precisely to the goods.

## 5 | PRODUCT LIFE CYCLE

**5.1. With proper daily use, your product lasts about**

15                      hours/months/years (operational)

**5.2. How does the product keep its appearance when used at this frequency?**

The product:

- shows traces of use and/or a nice patina
- shows a few traces of use, generally not for a while
- shows rather less traces of use, stays almost unaltered
- is a consumable and regularly replaced (e.g. candle, soap etc.)

**5.3. What is there to say about care/maintenance?**

On request we can provide care instructions for each top coating. All surfaces have been tested on chemical and mechanical requirements according to common standards - and have passed.

**5.4. Where required, additional comments about the life cycle of the product**

Quality and high end manufacturing processes stand for a long life cycle.

## 6 | DISPOSAL AND RECYCLING

**6.1. Can your product be recycled after the life cycle?**

- Yes     No
- partly, namely Most furnitures, also furniture parts can be refurbished and/or restored

**6.2. If so, where, for example?**

Supplier  
Woodworkers, carpenters

**6.3. How can it otherwise be disposed?**

- recycling     recycling centre     residual waste
- organic waste     thermal recycling     specialist waste
- Furnitures and furniture parts are usually collected as bulky waste. Wooden parts are often separated from the rest
- and given to other kind of industry for recovery
-

**6.4.** Where required, additional comments about disposal and recycling

**7 | MISCELLANEOUS**

**What else you would like to say about the product**

(including social-responsibility and environmental standards, ecological analyses, carbon footprint, certification, standards, environmental management systems etc.)

carbon footprint for companies: [www.ecockpit.de](http://www.ecockpit.de)

Our surface finishing is working according to Federal Immission Control Act.  
Biologica filter systems can break down pollutants and solvent-free air and water is given back to nature.

We continuously focus on ecological processes. Changing lights, including cut optimization, investing in optimized packaging are only some examples


01.Feb.2022, Buende

Date, location

neelsen  
HOLZBEARBEITUNG

Uhlendiekstraße 88  
32257 Bünde  
Tel.: 05223 65005-0  
Fax: 05223 65005-55

Stamp and signature of the manufacturer

 SEND FORM

 PRINT