

# Sustainability Statement

## 1 | RAW MATERIALS AND CONSTITUENTS

**1.1. What components or raw materials do you work with?**

Decor paper  
Natron paper  
Phenolic resin  
Melamine resin

**1.2. Where do you source the individual components or raw materials from?**

country of the head office

Europe

globally, namely from:

**1.3. Are the raw materials or components certified or approved according to standards?  
If so, which ones?**

**1.4. Please clarify the material structure of the final product as well as the material composition expressed in percentage**

Natron paper: 45%  
Phenolic resin: 30%  
Decor paper: 12,5%  
Melamine: 12,5%

**1.5. How high is the proportion of renewable raw materials in your product as a percentage**

57,5% (share of paper)

**1.6. Where required, additional comments about where you obtain your raw materials from and their origin**

PEFC or FSC certified wood for the paper

## 2 | PRODUCTION

**2.1. Where do you produce your product?** (please specify also several production locations)

- country of the head office  
 Europe  
 globally, namely from:

**2.2. Is the production operation certified? If yes, in accordance with which one?**

ISO 50001 Energy management  
ISO 9001 Quality management  
ISO 14001 Environment management  
BS OHSAS 18001 Work protection management  
FSC/PEFC

**2.3. How do you grade production energy consumption?**

- low  normal  high

**2.4. What energy source is used for production?**

% of power from renewable energy

**2.5. The production waste is**

<input type="text"/> 35	% recycled	<input type="text"/>	%	<input type="text"/>
<input type="text"/>	% broken down organically (organic waste)	<input type="text"/>	%	<input type="text"/>
<input type="text"/> 65	% thermally recycled (residual waste)	<input type="text"/>	%	<input type="text"/>
<input type="text"/>	% professionally disposed of as specialist waste			

**2.6. Where required, additional comments about how you obtain energy or dispose of waste**

By using the thermal recycling the heat energy for the production is produced.

## 3 | PACKAGING

**3.1. Your packaging material for this product is comprised of**

95 % from renewable materials  % from recycled material  
 % from

**3.2. You use**

disposable packaging     reusable packaging     both with this product

**3.3. Type and material, packaging description**

Wood pallet (is used several times)  
On customer request the products are wrapped into protection foil

**3.4. Your packaging material is produced in**

country of the head office     Europe     globally

**3.5. Where required, additional comments about your packaging**

**4 | WAREHOUSING AND LOGISTICS**

**4.1. You produce this product**

as quickly available warehouse goods     just in time

Your product is stored at:

country of the head office

Europe

other countries, namely

**4.2. You distribute your product**

directly     via trade     both

**4.3. Where required, additional comments about your Green Logistic**

**5 | PRODUCT LIFE CYCLE**

**5.1. With proper daily use, your product lasts about**

Decades    hours/months/years (operational)

**5.2. How does the product keep its appearance when used at this frequency?**

The product:

- shows traces of use and/or a nice patina
- shows a few traces of use, generally not for a while
- shows rather less traces of use, stays almost unaltered
- is a consumable and regularly replaced (e.g. candle, soap etc.)

**5.3. What is there to say about care/maintenance?**

See product information Duropol HPL: Cleaning and care

**5.4. Where required, additional comments about the life cycle of the product**

**6 | DISPOSAL AND RECYCLING**

**6.1. Can your product be recycled after the life cycle?**

Yes     No

partly, namely **As chipped material and pressed again into a form e.g. for toilette brushes**

**6.2. If so, where, for example?**

**6.3. How can it otherwise be disposed?**

- recycling     recycling centre     residual waste
- organic waste     thermal recycling     specialist waste

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**6.4. Where required, additional comments about disposal and recycling**

**7 | MISCELLANEOUS**

**What else you would like to say about the product**

(including social-responsibility and environmental standards, ecological analyses, carbon footprint, certification, standards, environmental management systems etc.)

carbon footprint for companies: [www.ecockpit.de](http://www.ecockpit.de)

See EPD Duropal HPL

Arnsberg, 25.03.2020

Date, location

i.V. L. Sch

Stamp and signature of the manufacturer

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